Abstract

This specification provides the general resistance welding requirements for aerospace hardware. It includes, but is not limited to, resistance spot and resistance seam welding of aluminum, magnesium, iron, nickel, cobalt, and titanium-based alloys. There are requirements for machine and procedure qualification, production witness samples, and inspection and acceptance criteria for aerospace hardware.
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# Table of Contents

<table>
<thead>
<tr>
<th>Personnel</th>
<th>Page No.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>v</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Foreword</th>
<th>Page No.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>vii</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>List of Tables</th>
<th>Page No.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>x</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>List of Figures</th>
<th>Page No.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>x</td>
</tr>
</tbody>
</table>

## 1. General Requirements

1.1 Scope ................................................................. 1

1.2 Units of Measure .................................................. 1

1.3 Safety ................................................................. 1

## 2. Normative References

## 3. Terms and Definitions

## 4. Requirements

4.1 Design Requirements .............................................. 3

4.2 Materials and Methods of Preparation ...................... 3

4.3 Equipment Requirements ......................................... 8

4.4 Qualification of Welding Machines ......................... 9

4.5 Welding Procedure Certification ............................ 10

4.6 Production Verification Testing ............................ 16

4.7 Acceptance Criteria .............................................. 16


5.1 Production Quality Control .................................... 24

5.2 Production Witness Specimens ............................... 24

5.3 Inspection of Production Parts ............................... 26

## Annex A (Informative)—Form for Resistance Welding Data Sheet for Spot and Projection Welding ...

## Annex B (Informative)—Form for Resistance Welding Data Sheet for Seam and Roll Spot Welding ...

## Annex C (Informative)—Informative References

## Annex D (Informative)—Guidelines for the Preparation of Technical Inquiries

## Annex E (Informative)—Recommendation for a Metallographic Method for the Evaluation of Weld Penetration in Resistance Seam Welds

## Annex F (Informative)—Commentary of Machine Qualification

## List of AWS Documents on Welding in the Aircraft and Aerospace Industries
List of Tables

<table>
<thead>
<tr>
<th>Table</th>
<th>Page No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Shear Load Requirements for Spot Weld Sheet Specimens Group 1 Alloys—Aluminum and Magnesium Alloys</td>
</tr>
<tr>
<td>2</td>
<td>Shear Load Requirements for Spot Weld Sheet Specimens Group 2 Alloys—Steel, Nickel, and Cobalt Alloys</td>
</tr>
<tr>
<td>3</td>
<td>Shear Load Requirements for Spot Weld Sheet Specimens Group 3 Alloys—Titanium Alloys</td>
</tr>
<tr>
<td>4</td>
<td>Shear Load Requirements for Spot Welds in Foil</td>
</tr>
<tr>
<td>5</td>
<td>Machine Qualification Specimens and Examination Requirements</td>
</tr>
<tr>
<td>6</td>
<td>Procedure Certification Specimen and Examination Requirements Spot Welds—Sheet</td>
</tr>
<tr>
<td>7</td>
<td>Procedure Certification Specimen and Examination Requirements Spot Welds—Foil</td>
</tr>
<tr>
<td>8</td>
<td>Procedure Certification Specimen and Examination Requirements Seam Welds—Sheet</td>
</tr>
<tr>
<td>9</td>
<td>Procedure Certification Specimen and Examination Requirements Seam Welds—Foil</td>
</tr>
<tr>
<td>10</td>
<td>Limits for Visible Discontinuities in Production Parts or Lots</td>
</tr>
<tr>
<td>11</td>
<td>Nugget Size (All Groups)</td>
</tr>
<tr>
<td>12</td>
<td>Internal Metallographic Imperfections for Production Witness Samples or Sectioned Parts</td>
</tr>
<tr>
<td>13</td>
<td>Production Witness Welds, Test Lots</td>
</tr>
</tbody>
</table>

List of Figures

<table>
<thead>
<tr>
<th>Figure</th>
<th>Page No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Spot Welds in Sheet</td>
</tr>
<tr>
<td>2</td>
<td>Close-Spaced Spot Welds in Sheet</td>
</tr>
<tr>
<td>3</td>
<td>Spot Welds in Foil for Class A Welds</td>
</tr>
<tr>
<td>4</td>
<td>Spot and Seam Welds in Foil, Peel Specimen for Class C Welds</td>
</tr>
<tr>
<td>5</td>
<td>Seam Welds in Sheet</td>
</tr>
<tr>
<td>6</td>
<td>Pressure Test of Seam Welds in Foil, for Class A Welds</td>
</tr>
<tr>
<td>7</td>
<td>Nomenclature for Metallographic Spot Weld Sections and Seam Weld Transverse Sections</td>
</tr>
<tr>
<td>8</td>
<td>Surface Indentation</td>
</tr>
<tr>
<td>9</td>
<td>Nomenclature Diagram of Spot and Seam Weld Radiographs</td>
</tr>
<tr>
<td>10</td>
<td>Minimum Penetration</td>
</tr>
<tr>
<td>11</td>
<td>Shear Tests of Three or More Thicknesses</td>
</tr>
</tbody>
</table>
Specification for Resistance Welding for Aerospace Applications

1. General Requirements

1.1 Scope. This specification covers requirements for resistance spot and seam welding of the following metals and their alloys.

1.1.1 Material Groups

Group 1—Aluminum and magnesium

Group 2—Steel, nickel, and cobalt

Group 3—Titanium

1.1.2 Classification. Classification is based on the following:

Class A—A welded joint, whose failure during any operating condition would cause loss of the equipment or system or one of its major components.

Class B—A welded joint whose failure would reduce the overall strength of the equipment or system or limit the intended functioning or use of equipment.

Class C—A welded joint for which no stress analysis is required and whose failure would not affect the performance of the equipment or system.

1.2 Units of Measure. This standard makes use of both U.S. Customary Units and the International System of Units (SI). The latter are shown within brackets ([ ]) or in appropriate columns in tables and figures. The measurements may not be exact equivalents; therefore, each system shall be used independently.

1.3 Safety. Safety and health issues and concerns are beyond the scope of this standard and therefore are not fully addressed herein. Safety and health information is available from the following sources:

American Welding Society:

(1) ANSI Z49.1, Safety in Welding, Cutting, and Allied Processes

(2) AWS Safety and Health Fact Sheets

(3) Other safety and health information on the AWS website

Material or Equipment Manufacturers:

(1) Material Safety Data Sheets supplied by materials manufacturers

(2) Operating Manuals supplied by equipment manufacturers

Applicable Regulatory Agencies

Work performed in accordance with this standard may involve the use of materials that have been deemed hazardous, and may involve operations or equipment that may cause injury or death. This standard does not purport to address all safety and health risks that may be encountered. The user of this standard should establish an appropriate safety program to address such risks as well as to meet applicable regulatory requirements. ANSI Z49.1 should be considered when developing the safety program.